

DESCRIPTION

PERFORMANCE TO:

CAN3-A440
ASTM E-283-73
ASTM E-547
ASTM E-330-70

FRAME DEPTH:

155.2mm (6")

ALUMINUM:

6063-T5 alloy and temper

ANODIZED:

Clear anodized
Champagne anodized
Light bronze anodized
Architectural bronze anodized
Black anodized

ARCHITECTURAL COATING:

P.P.G. duracron, duranar and
duranar XL paint

GLASS STOPS:

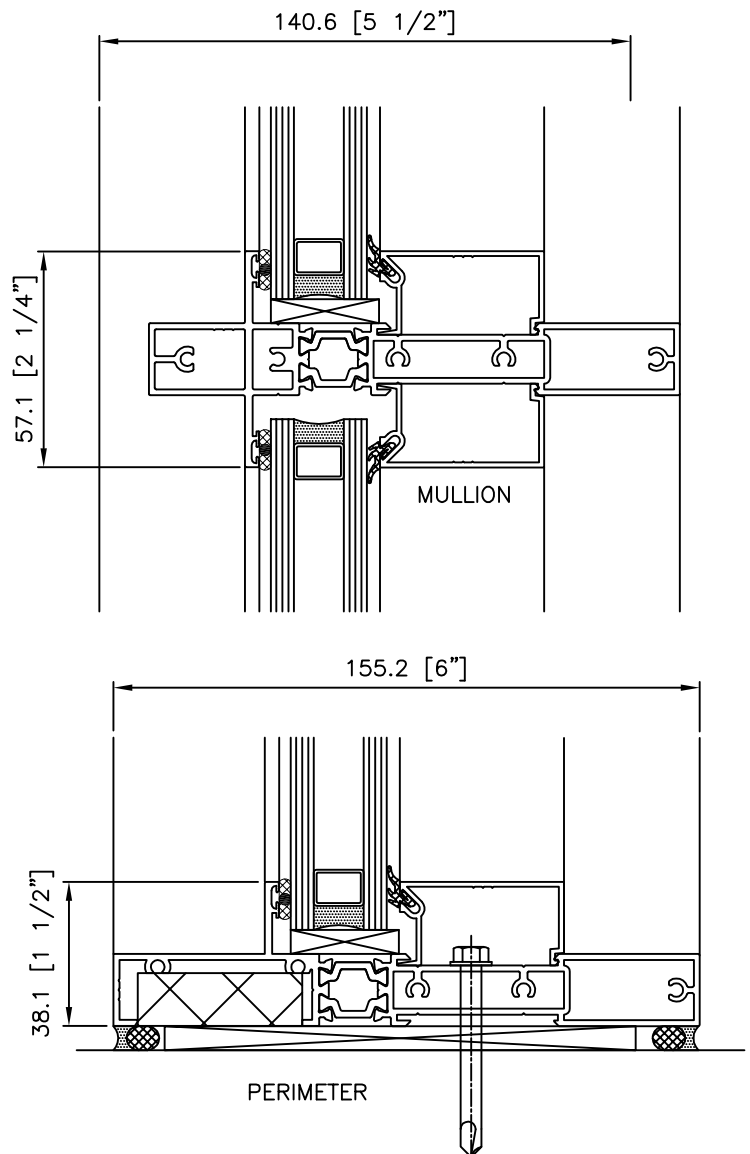
Square snap on type, glazed from the interior.

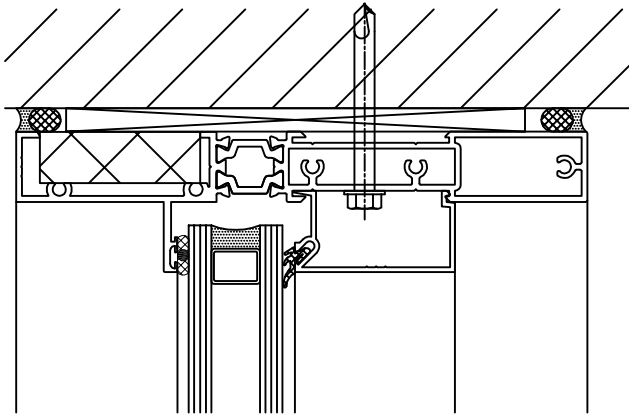
GLAZING:

Dry glazing retained by snap on glass stops at
interior and glazing tape at the exterior.
25.4mm (1") overall sealed unit: 3.2mm
(1/8") Polyshim tape @ exterior. Part V-1002
glazing spline @ interior.

CONSTRUCTION:

Fabricated from two aluminum extrusions
assembled with a rigid vinyl thermal break, rolled
and pressed to form an integral unit.
Corners precisely cut and assembled to obtain
strong, sealed hairline joints.

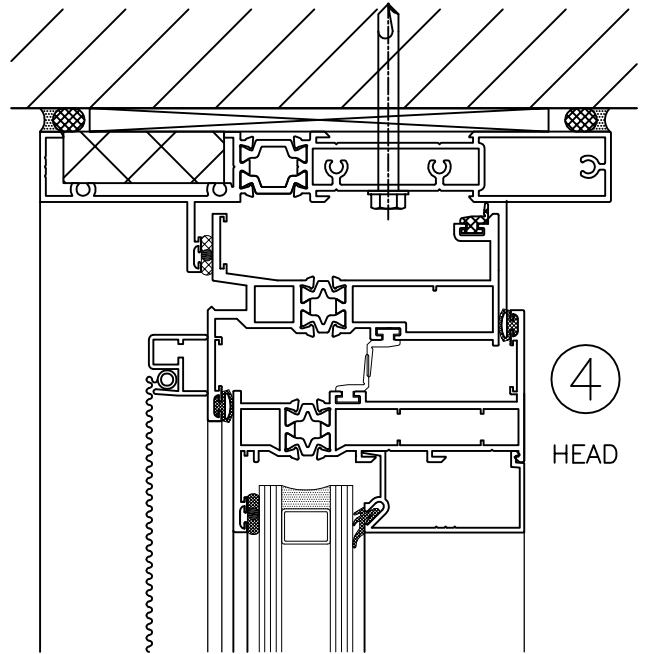




1

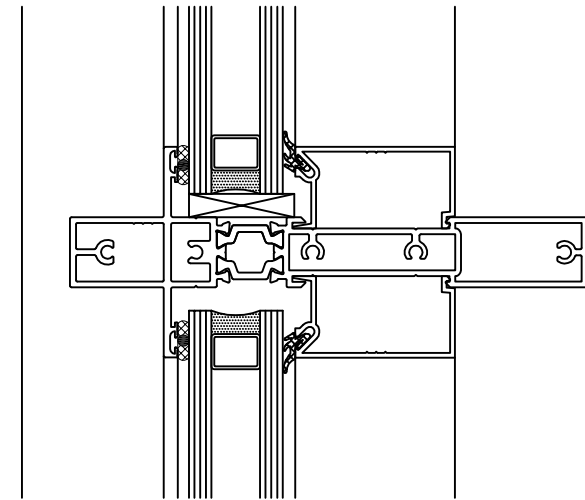
HEAD

FIXED



4

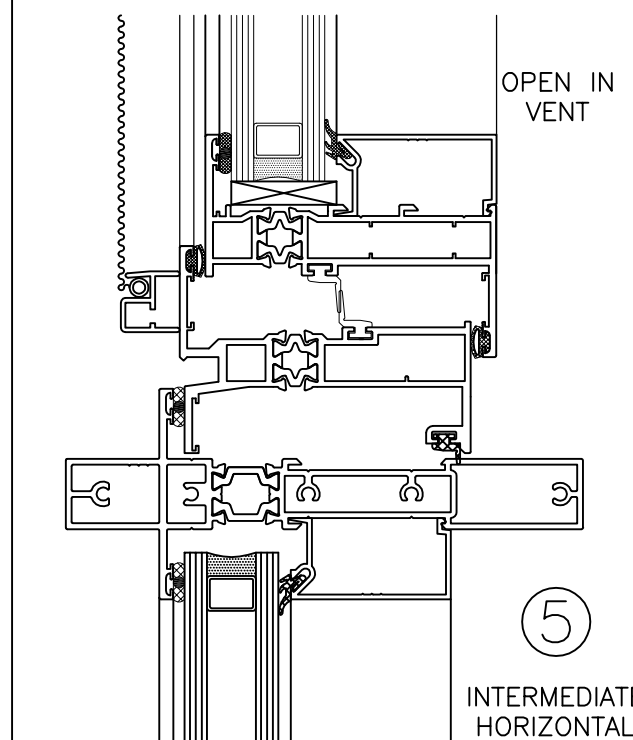
HEAD



2

INTERMEDIATE
HORIZONTAL

FIXED



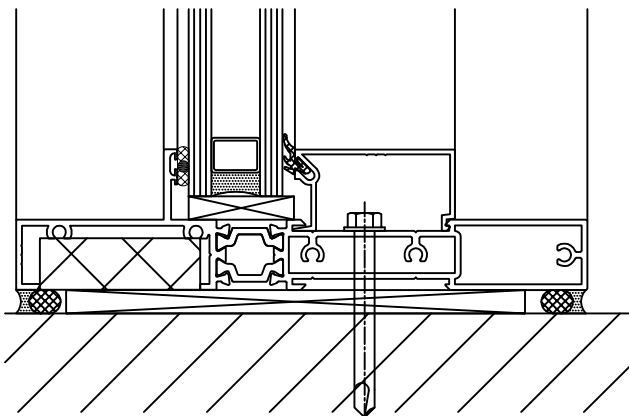
OPEN IN
VENT

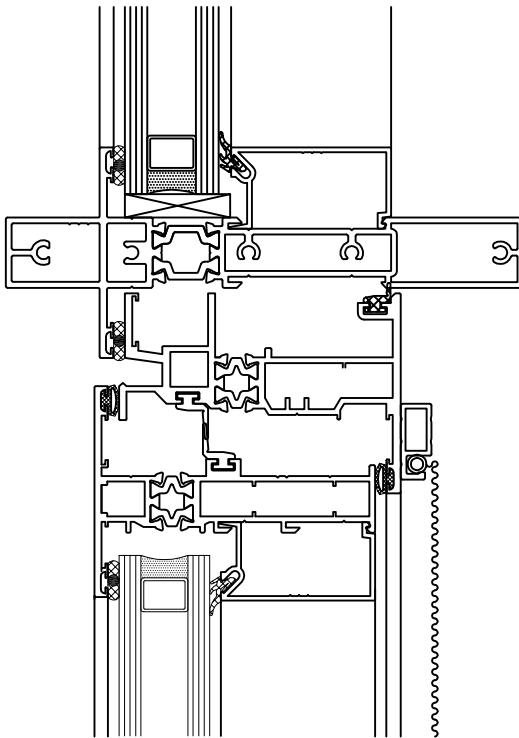
3

SILL

5

INTERMEDIATE
HORIZONTAL

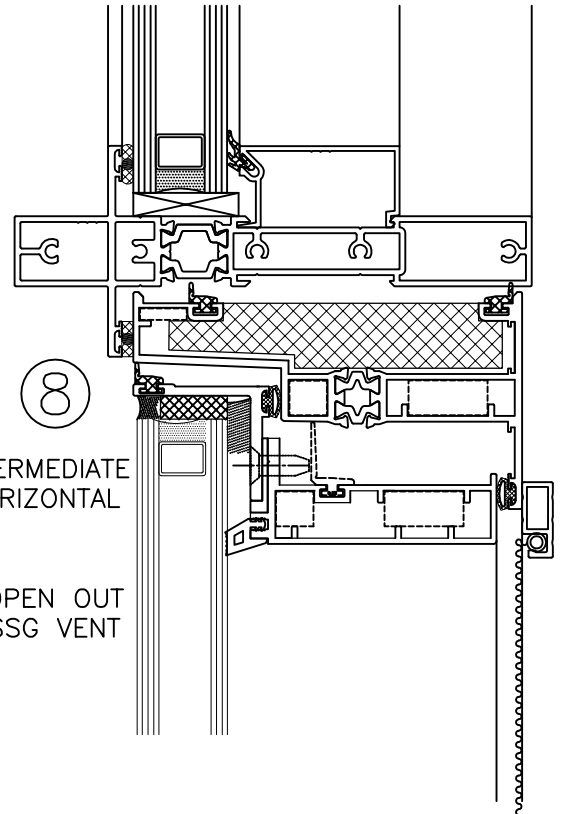




6

INTERMEDIATE
HORIZONTAL

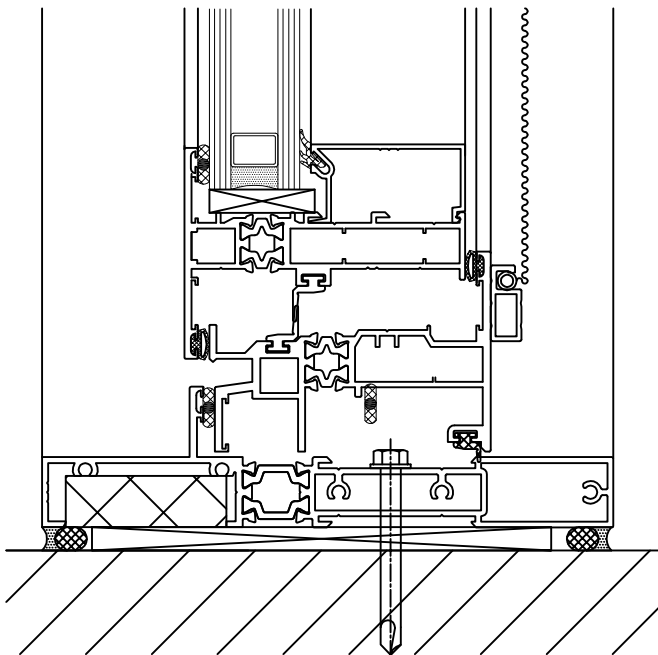
OPEN OUT
VENT



8

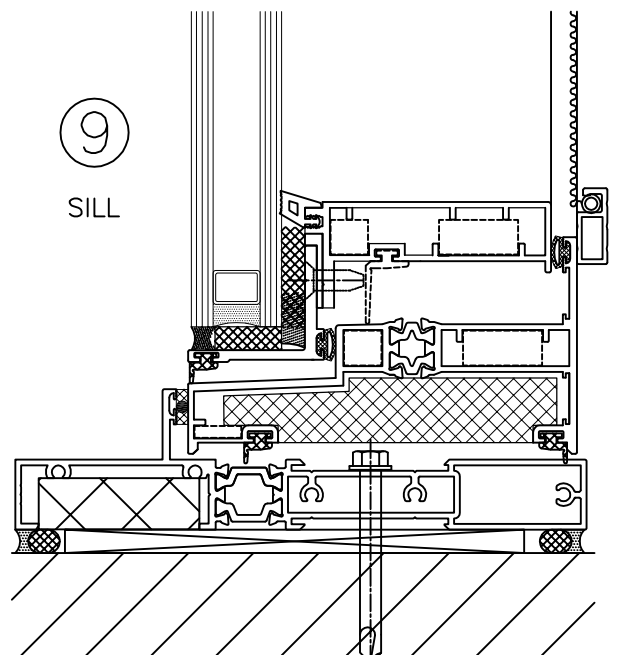
INTERMEDIATE
HORIZONTAL

OPEN OUT
SSG VENT



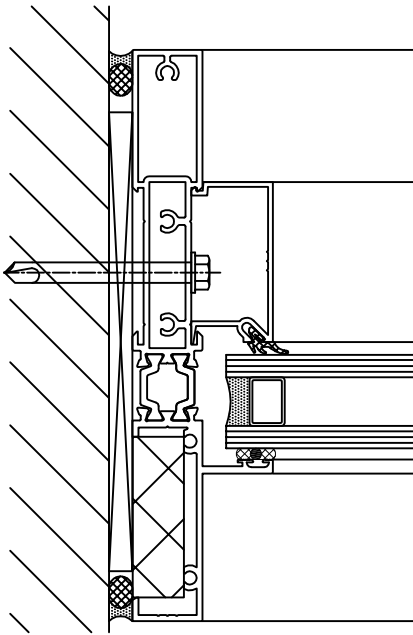
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SILL



9

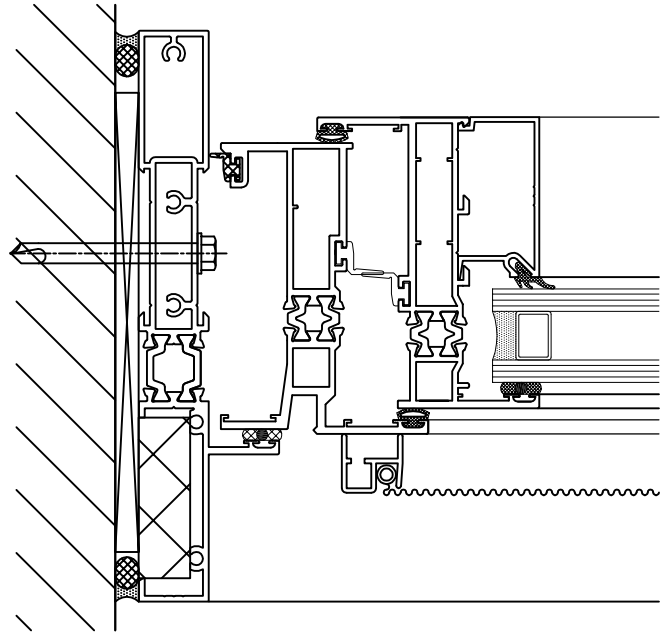
SILL



10

FIXED

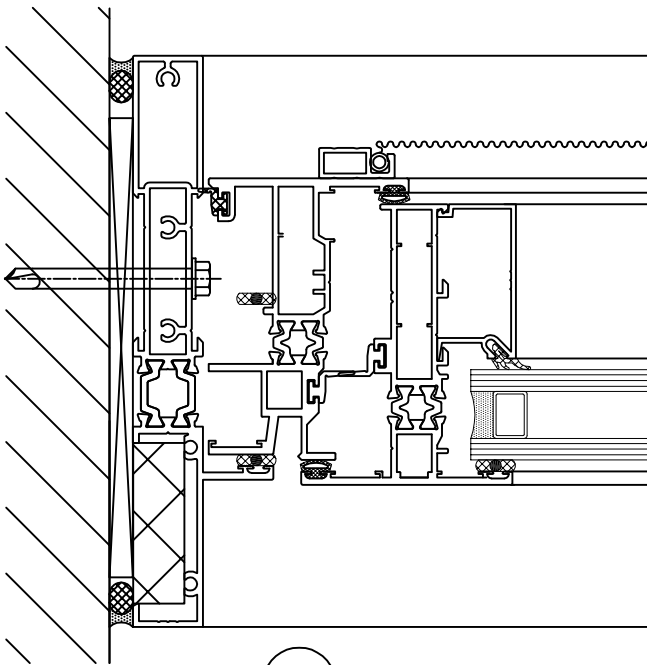
JAMB



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OPEN IN
VENT

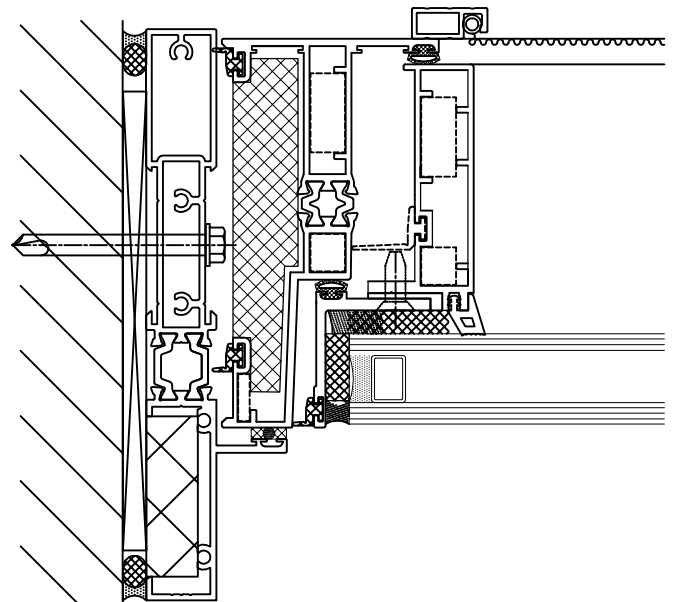
JAMB



12

OPEN OUT
VENT

JAMB



13

OPEN OUT
SSG VENT

JAMB